

# YTVI ChaoticLab Voron Tap V2

## Pros / Cons

- + genauer als Klicky ??
- + kein Y Versatz (gleiche Dicke wie X Carriage)
- + kein Z Endstop mehr
- - macht den Kopf schwerer
  - FräsTAP leichter

## TAP vorbereiten

- säubern
- ölen

## Test alte Probe

- PROBE\_ACCURACY PROBE\_SPEED=3

## Hardware Umbau

## Konfig Umbau

```
#[safe_z_home]
## https://www.klipper3d.org/Config_Reference.html#safe_z_home
## XY Location of the Z Endstop Switch
## Update -10,-10 to the XY coordinates of your endstop pin
## (such as 157,305) after going through Z Endstop Pin
## Location Definition step.
#home_xy_position      : 203.5,302
#speed                 : 300
#z_hop                 : 10
#z_hop_speed           : 10.0
```

## Z-Offset

## Test neue Probe

- PROBE\_ACCURACY PROBE\_SPEED=3

## Links

- TAP mit Z Auto calib  
[https://github.com/protoloft/klipper\\_z\\_calibration/issues/126](https://github.com/protoloft/klipper_z_calibration/issues/126)  
→ unnötig
- Config  
[https://github.com/VoronDesign/Voron-Tap/blob/main/config/tap\\_klipper\\_instructions.md](https://github.com/VoronDesign/Voron-Tap/blob/main/config/tap_klipper_instructions.md)
- Repo ChaoticLab  
<https://github.com/Chaoticlab/CNC-Tap-for-Voron/tree/master>
- Repo Org  
<https://github.com/VoronDesign/Voron-Tap/tree/main>

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